Serial No. 10/591,807

Attorney Docket No. 8952-000013/US/NP

#### A STEERING WHEEL ARRANGEMENT

### CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application is a National Stage of International Application No. PCT/SE2005/000018, filed on 11 January 2005. The entire disclosure of the above application is incorporated herein by reference.

#### **FIELD**

[0002] The present invention relates to a steering wheel arrangement.

### **BACKGROUND**

[0003] It has been proposed previously to provide a steering wheel unit for use in a motor vehicle. The steering wheel is mounted to rotate relative to a fixed housing, the axis upon which the steering wheel rotates is offset from the axis of the steering column. The steering column carries a pinion gear. The steering wheel carries a ring gear which meshes with part of the pinion gear. As the steering wheel rotates, so the steering column is rotated.

[0004] In one embodiment of a steering wheel of this type, it is possible to mount a central air-bag unit, with the air-bag unit remaining stationary while the steering wheel rotates. This sort of arrangement enables the specially shaped air-bag to be utilized and also facilitates the mounting of control buttons or the like on the upper surface of the air-bag unit.

Serial No. 10/591,807

Attorney Docket No. 8952-000013/US/NP

[0005] A typical steering wheel arrangement incorporates a large

number of parts, and there may be some cumulative tolerances when many parts

are put together. This can be particularly bad in the above-mentioned type of

steering wheel arrangement because there may be some "play" between the

pinion on the steering column and the ring gear provided on the steering wheel.

This gives the steering wheel an undesirable "feel" when the motor vehicle is

being driven.

[0006] The present invention seeks to provide an improved steering

wheel arrangement.

**SUMMARY** 

[0007] According to the present invention, there is provided a steering

wheel arrangement, the steering wheel arrangement incorporating a fixed

element, the fixed element carrying a first annular bearing, the annular bearing

supporting a steering wheel for rotation relative to the fixed element, the fixed

element also carrying a second bearing, the second bearing rotatably supporting

a component to be connected to part of the steering column of a vehicle, the

bearings each being retained to the fixed element by means of a first resilient

retaining element, and the first bearing being retained to the steering wheel by a

second resilient retaining element.

[0008] Preferably, the fixed element has a housing part with an upper

surface, the upper surface having at least two levels, the outer periphery of the

upper surface defining a wall, the first bearing being mounted to that wall, the

Serial No. 10/591,807

Attorney Docket No. 8952-000013/US/NP

upper surface defining an opening having a side wall, the second bearing being

mounted to that side wall; wherein the first retaining element comprises a plate

which lies over the upper surface, the plate having a part which is resiliently

biased into contact with part of the first bearing and with part of the second

bearing.

[0009] Advantageously, the plate has two arcuate sections located to

either side of an aperture, one arcuate section being provided with retaining

studs to secure the plate to the fixed element, the other arcuate section being

resiliently connected to the first arcuate section and engaging both the first

bearing and the second bearing.

[0010] Conveniently, the first arcuate section engages both the first

bearing and the second bearing.

[0011] Preferably, the arcuate sections are interconnected by two

relatively narrow interconnecting bridges.

[0012] Advantageously, the second retaining element is of annular

form, the element carrying a plurality of radially inwardly directed resilient lugs

which engage the first bearing on which the steering wheel is mounted, the

second retaining element being secured to part of the steering wheel.

[0013] Conveniently, the second retaining element is provided with a

plurality of fixing studs, the fixing studs passing through corresponding apertures

formed in part of the steering wheel.

DRAWINGS

### Serial No. 10/591,807

Attorney Docket No. 8952-000013/US/NP

[0014] In order that the invention may be more readily understood, and so that further features thereof may be appreciated, an embodiment of the invention will now be described, by way of example, with reference to the accompanying drawings in which:

- [0015] Fig. 1 is a perspective view of a steering wheel arrangement, parts of which are shown cut-away;
- [0016] Fig. 2 is a sectional view illustrating part of the steering wheel arrangement of Fig. 1 in more detail;
- [0017] Fig. 3 is a further sectional view taken along the line III-III of Fig. 2;
- [0018] Fig. 4 is a perspective view of a fixed element of a modified design;
- [0019] Fig. 5 is a view of the fixed element of Fig. 4 from the opposite side;
  - [0020] Fig. 6 is a sectional view of the fixed element of Fig. 4;
  - [0021] Fig. 7 is a view of a retaining element;

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- [0022] Fig. 8 is a further view of the retaining element of Fig. 7;
- [0023] Fig. 9 is a view of a second retaining element; and
- [0024] Fig. 10 is a further view of the second retaining element of Fig.

### **DETAILED DESCRIPTION**

[0025] Referring now to Figs. 1 through 3, a PRIOR ART steering wheel assembly 1 is illustrated which incorporates a steering wheel 2 mounted

Serial No. 10/591,807

Attorney Docket No. 8952-000013/US/NP

on a steering column 3. A fixed housing 4 is provided which is securely mounted in position.

[0026] The steering wheel 2 incorporates a metal frame 5, which defines spokes, such as spokes 6, and a peripheral rim 7. The frame 5 is covered with an appropriate outer covering 8, for example, of a foam material.

[0027] The frame 5 is mounted by means of an annular bearing 9 on an appropriate formation provided on the housing 4. The steering wheel 2 is to rotate about a predetermined axis. An air-bag unit 10 may be provided, which is connected directly to the fixed housing 4. The air-bag unit 10 will thus not rotate on rotation of the steering wheel 2. The air-bag unit 10 may be provided with a plurality of operating buttons 11 or the like, which will be fixed in position.

[0028] Part of the frame 5 adjacent to the annular bearing 9 defines an inwardly-facing gear 12.

[0029] The steering column 3 is mounted within a tubular projection 13 which extends downwardly from the rest of the housing 4 by means of two spaced-apart bearings 14, 15 (see Fig. 1). The uppermost end of the steering column 3, carries a pinion 16, the pinion 16 having a toothed periphery 17, which engages with the ring gear 12 provided on the steering wheel frame 5.

[0030] It will be understood that on rotation of the steering wheel 2, the pinion 16 will rotate, thus rotating the steering column 3. A steering wheel assembly of this general type has been proposed before, and is described in EP-A-1199243.

### REPLACEMENT SPECIFICATION (CLEAN FORMAT) Serial No. 10/591,807

Attorney Docket No. 8952-000013/US/NP

[0031] It is to be observed that in the prior proposed arrangement described above, the bearings 14, 15 between the fixed housing 4 and the steering column 3 are offset from the bearing 9 between the fixed housing 4 and the steering wheel frame 5. This offset of bearings can provide some degree of "play" which is undesirable. It has been proposed, therefore, to provide an arrangement in which the bearings 9, 14, 15 are coplanar or substantially coplanar in their relative positioning. However, if an arrangement of this type is utilized it may be found difficult to mount the bearings 9, 14, 15 in position.

[0032] However, referring now to Figs. 4 to 6, which illustrate a fixed element 20 for mounting the steering wheel 2, which embodies the invention, an arrangement has been devised in which the bearings are coplanar, but yet can readily be mounted in position.

[0033] Referring initially to Figs. 4 and 5, the fixed element 20 is provided. The fixed element 20 has a rectangular base presenting two oppositely directed mounting flanges 21, 22. Each mounting flange 21, 22 is provided with appropriate mounting apertures 23 to enable the fixed element 20 to be readily fixed in position. The mounting flanges 21, 22 support an upwardly directed hollow housing 24. The housing 24, because of its intended location, has a relatively complex external form, but the form of the housing 24 is not relevant to the present invention. The upper part of the housing 24 presents an upper surface 25. The upper surface 25 is divided into two arcuate regions 26, 27 each of substantially semicircular extent and which are each at different levels. The upper surface 25 thus has a substantially circular exterior side wall

Serial No. 10/591,807

Attorney Docket No. 8952-000013/US/NP

28. As will become clear from the following description, the side wall 28 engages part of a bearing 33.

[0034] The arcuate region 26, which is the higher of the two arcuate regions 26, 27, is provided with two apertures 26A, 26B, and the arcuate region 27 is provided with two similar apertures 27A, 27B.

[0035] A circular opening 29 is formed in the upper surface 25 of the housing 24, the opening 29 having an inwardly directed annular side wall 30. The wall 30, as will become clear in the following description, forms a seat for another bearing 38.

[0036] The opening 29 is offset from the center of the circular upper surface 25.

[0037] Turning now to Fig. 6, a portion of a steering wheel frame is illustrated generally as reference numeral 31. The portion of the steering wheel frame 31 is of annular form and defines, on its inner face, an annular ring gear 32. Beneath the ring gear 32, the annular portion of the steering wheel frame 31 is supported on the annular ring bearing 33. The annular ring bearing 33 is mounted on the outer side wall 28 of the upper surface 25 of the housing.

[0038] A pinion 34 is provided. The pinion 34 has a toothed exterior 35. The toothed exterior 35 of the pinion 34 engages the toothed ring gear 32 provided on the annular portion of the steering wheel frame 31. The pinion 34 is provided with a hollow mounting shaft 36, the interior of which is splined 37. The pinion 34 is mounted by means of the annular ring bearing 38, the ring bearing 38 engaging the exterior of the mounting shaft 36 and also being received within

Serial No. 10/591,807

Attorney Docket No. 8952-000013/US/NP

the opening 29. The ring bearing 38 thus engages the side wall 30 of the opening 29.

[0039] It is to be noted, therefore, that the ring bearing 33 is mounted on the exterior wall 28 of the upper surface 25 of the housing 24, and the further ring bearing 38 is accommodated within the opening 29.

**[0040]** A securing plate or retaining element 40 is provided, which extends over the bearings 33, 38 to retain the bearings 33, 38 in position. Of course, a further engagement will be provided on the steering wheel frame 31 to engage the bearing 33, but this is not shown for the sake of simplicity of illustration.

[0041] A further retaining element 41 is provided which serves to retain the bearing 33. The retaining elements 40, 41 are described in more detail below with reference to Figs. 7 to 10.

[0042] Retaining element 40, as shown in Fig. 7, comprises an element formed from a circular plate 42. A relatively large aperture 43 is provided in the plate 42, slightly offset from the center of the plate 42. The aperture 43 is configured to lie adjacent the opening 29 formed in the housing 24 and thus has a similar overall size to the opening 29. Parts of the aperture 43, however, approach the periphery of the plate 42, and serve to leave only two narrow necks 44, 45. The necks 44, 45, thus, effectively serve to join together two arcuate portions 45', 46 of the plate 42. The arcuate portion 45' is located to one side of the central aperture 43 and carries two depending mounting studs 47, 48. The

Serial No. 10/591,807

Attorney Docket No. 8952-000013/US/NP

other arcuate portion 46 is crescent shaped, and lies to the other side of the aperture 43.

[0043] The narrow necks 44, 45 have resilient properties, and thus the arcuate portion 46 may move resiliently relative to the arcuate portion 45'.

[0044] It is to be appreciated that the two mounting studs 47, 48 pass through the apertures 26A, 26B in the area of the upper surface 25 on the housing 24 which is the higher of the two arcuate regions 26, 27 in the orientation shown in Fig. 4. Part of the arcuate portion 45' will thus overlie the periphery of the opening 29, serving to lie over the bearing 38 when it has been located within the opening 29. That part of the plate 42 may be drawn tightly into engagement with the bearing 38.

[0045] The crescent-shaped arcuate portion 46 of the retaining element 40, which overlies the region 27 of the upper surface 25, which is the lower of the two regions 26, 27, will be biased downwardly towards that region, to resiliently engage the region 27. The part of the crescent-shaped portion 46 which bounds the aperture 43 will thus overlie a further part of the bearing 38 which is located in the opening 29 formed in the upper part of the housing 24. This part of the crescent-shaped portion 46 will resiliently engage the bearing 38 and help ensure that the bearing 38 is maintained in position within the opening 29 in a "rattle-free" manner.

[0046] The outermost part of the arcuate portion 45', that is to say the radially outermost part, will overlie part of the bearing 33 which supports the steering wheel frame 31, at a point where the opening 29 is located adjacent the

REPLACEMENT SPECIFICATION (CLEAN FORMAT) Serial No. 10/591,807

Attorney Docket No. 8952-000013/US/NP

peripheral side wall 28 formed at the upper part of the housing 24. Thus, this will

help maintain the bearing 33 in position. Similarly, a peripherally outermost part

of the crescent-shaped arcuate portion 46 will also overlie part of the bearing 33,

but will be resiliently biased into contact with the bearing 33, thus helping

maintain the bearing 33 in position in a rattle-free manner.

[0047] The second retaining element 41 is shown in Figs. 9 and 10.

The retaining element 41 is of annular form, being formed of a plate-like material

and having four substantially equi-angularly spaced retaining studs 49, 50, 51,

52. At positions between the studs 49, 50, 51, 52, there are resiliently yieldable,

inwardly directed tabs 53, 54, 55, 56. The tabs 53, 54, 55, 56 are deflected from

the plane of the retaining element 41 in the same direction as the direction of the

studs 49, 50, 51, 52.

[0048] The retaining element 41 is mounted in position with the

vieldable tabs 53, 54, 55, 56 engaging the under-surface of the steering wheel

bearing 33, the retaining studs, such as stud 49, passing through appropriate

apertures formed in a region 57 that surrounds the annular portion of the steering

wheel frame 31 that carries the ring gear 32 (see Fig. 6).

[0049] As can be seen, the resilient tabs, such as tab 55, shown to the

left-hand side of Fig. 6, resiliently engage the bearing 33 to hold the bearing 33 in

position in a rattle-free manner.

[0050] When used in this specification and claims, the terms

"comprises" and "comprising" and variations thereof mean that the specified

### REPLACEMENT SPECIFICATION (CLEAN FORMAT) Serial No. 10/591,807 Attorney Docket No. 8952-000013/US/NP

features, steps or integers are included. The terms are not to be interpreted to exclude the presence of other features, steps or components.

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